

FRIANYL® A3 RV0 BG 1001/B

FRIANYL®

Designed for Electrical applications requiring self-extinguishing properties combined with easy processability and good surface quality, this grade meets the most stringent safety requirements for insulating materials.

Product information

Resin Identification	(PA66+PA6) FR(30)	ISO 1043
Part Marking Code	>(PA66+PA6) FR(30)<	ISO 11469
Continuous Service Temperature	130 °C	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	140 / *	cm ³ /g	ISO 307, 1628
Moulding shrinkage range, parallel	1.2 - 1.6	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.2 - 1.6	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	3400 / -	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	75 / -	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	10 / -	%	ISO 527-1/-2
Charpy impact strength, 23 °C	>60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23 °C	3 / -	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.37 / - ^[C]		
[C]: Calculated			

Thermal properties

	dry/cond.		
Melting temperature, 10 °C/min	260 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	85 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	185 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.25 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94
Glow Wire Flammability Index, 0.75mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	960 / -	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	775 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 0.4mm	775 / -	°C	IEC 60695-2-12
FMVSS Class	SE		ISO 3795 (FMVSS 302)

Electrical properties

Comparative tracking index, 100 drops	600	IEC 60112
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Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2.1 / *	%	Sim. to ISO 62
Water absorption, 2mm	7.6 / *	%	Sim. to ISO 62
Density	1170 / -	kg/m ³	ISO 1183

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Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.1 %
Melt Temperature Optimum	275 °C
Min. melt temperature	265 °C
Max. melt temperature	285 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	70 °C
Min. mould temperature	60 °C
Max. mould temperature	90 °C
Ejection temperature	220 °C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Additives	Flame retardant
Special characteristics	Flame retardant, Heat stabilised or stable to heat